

# Mounting instruction

## ECOFLEX® 10 / Sea- Heatex®

N-Connector, solderless / Art. Nr.: 7383



Cut off cable tail right-angled.



Move the nut, clamping ring and rubber washer over the cable tail. Hint: With a bit of Vaseline the rubber washer can be moved easily over the cable sheath.



Remove 6 mm of the outer sheath with a knife.



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Remove the copper foil and the dielectric with a knife. The inner conductor must stay absolutely round. Remove burr from sharp edges.

### Note: For SeaTex- / Heatex-Cables

Before inserting the contact sleeve, the outer jacket should be heated with a foehn.



Move inner pin into the teflon-isolator. Subsequently, clip inner pin carefully onto the inner conductor. Hint: The inner conductor can be prepared with just a slim film of Vaseline, before attaching the inner pin. This improves the attenuation of intermodulation and prevents corrosion.



The prepared cable tail has to be inserted into the housing until stop. Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A small split should remain visible between clamping nut and connector housing.